

**Operator’s Manual for 34 Series Drum Dollies**

- Model 34 Drum Dolly for 55-gallon drum.
- Model 34-SS Type 304 Stainless Steel Drum Dolly for 55-gallon drum.
- Model 34-30 Drum Dolly for 30-gallon drum.
- Model 34-30SS Type 304 Stainless Steel Drum Dolly for 30-gallon drum.
- Model 34-5 Drum Dolly for 5-gallon drum.
- Model 34-5SS Type 304 Stainless Steel Drum Dolly for 5-gallon drum.

**Important**

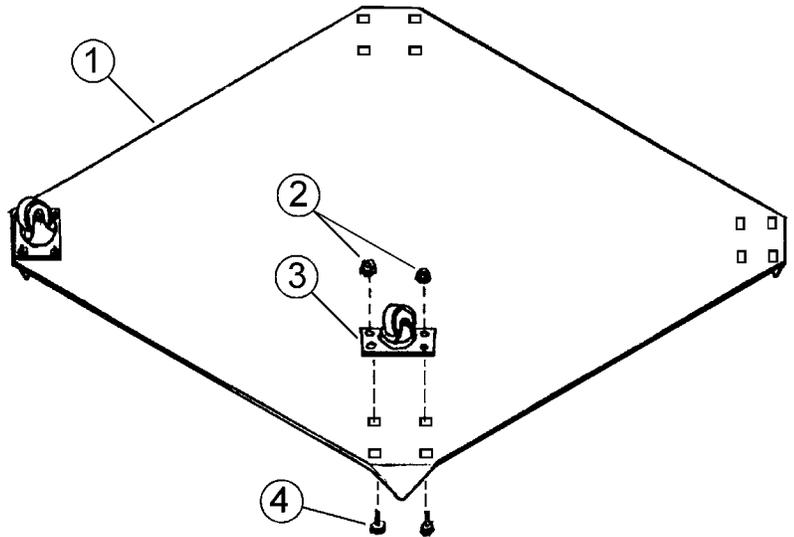
1. Please read all instructions thoroughly before attempting to assemble or operate your new Morse drum handler.
2. The models 34 and 34-SS Drum Dollies have a maximum capacity rating of 1,000 Lb. and are intended for moving a 55-gallon drum. Models 34-30 and 34-30SS have a maximum capacity rating of 1,000 Lb. and are intended for moving a 30-gallon drum. Models 34-5 and 34-5SS have a maximum capacity rating of 200 Lb. and are intended for moving a 5-gallon pail.
3. DO NOT exceed this rating as the unsafe condition that may result could cause damage or excessive wear, or make the unit awkward to handle.
4. When operating, loading or unloading, or maintaining your Morse drum handler, always use care, good judgement, have good footing and a firm hold to help guard against accidents. Use care when pushing the dolly to maintain control and avoid tipping when rolling on rough or uneven floors.

**Assembly Instructions**

Please unpack the following parts:

- One dolly deck with caster mounting holes.
- Four 3” swivel casters.
- One package nuts and bolts.

1. Place deck upside down so that caster mounting surfaces are face upward.
2. Place the casters over the pre-punched holes.
3. Push the bolts up from below through pre-punched holes and caster plate holes and attach the self-locking nuts (see diagram). When assembled properly and the dolly is turned upright, the nuts and projecting bolt threads will be on the underside. The bolt heads will not interfere with the drum.



**Operating Instructions**

Drum can be loaded into dolly using a Morse Model 90, or other suitable lifter for an upright drum.

**Maintenance**

1. Periodically inspect all moving parts, framework and contact areas for signs of wear, fatigue or loosening. Tighten, adjust or replace parts as necessary to prevent failure and maintain proper function.
2. The caster and wheel bearings should be checked and oiled periodically.
3. Order replacement parts through your Morse Dealer.

ITEM	Model #	QTY.	PART #	DESCRIPTION
1	34	1	3390-P	BASE PLATE, 34
1	34-SS	1	3390SS-P	BASE PLATE, 34-SS
1	34-30	1	3391-P	BASE PLATE, 34-30
1	34-30SS	1	3391SS-P	BASE PLATE, 34-30SS
1	34-5	1	3636-P	BASE PLATE, 34-5
1	34-5SS	1	3636SS-P	BASE PLATE, 34-5SS
2	34, 34-30, 34-5	16	1518-P	NUT, 1/4-20 NYLON LOCK
2	34-SS, 34-30SS, 34-5SS	16	1518SS-P	NUT, 1/4-20 NYLON LOCK, SS
3	ALL	4	198-P	CASTER 3" 14, 34, 201
4	34, 34-30, 34-5	16	1317-P	BOLT, 1/4-20 X 1/2 CARRIAGE
4	34-SS, 34-30SS, 34-5SS	16	1317SS-P	BOLT, 1/4-20 X 1/2 CARRIAGE SS



**WARNING:** This product can expose you to chemicals including barium sulfate, cobalt, titanium dioxide, and 2-methylimidazole, which are known to the State of California to cause cancer, and bisphenol-A, which is known to the State of California to cause birth defects or other reproductive harm.

For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)



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