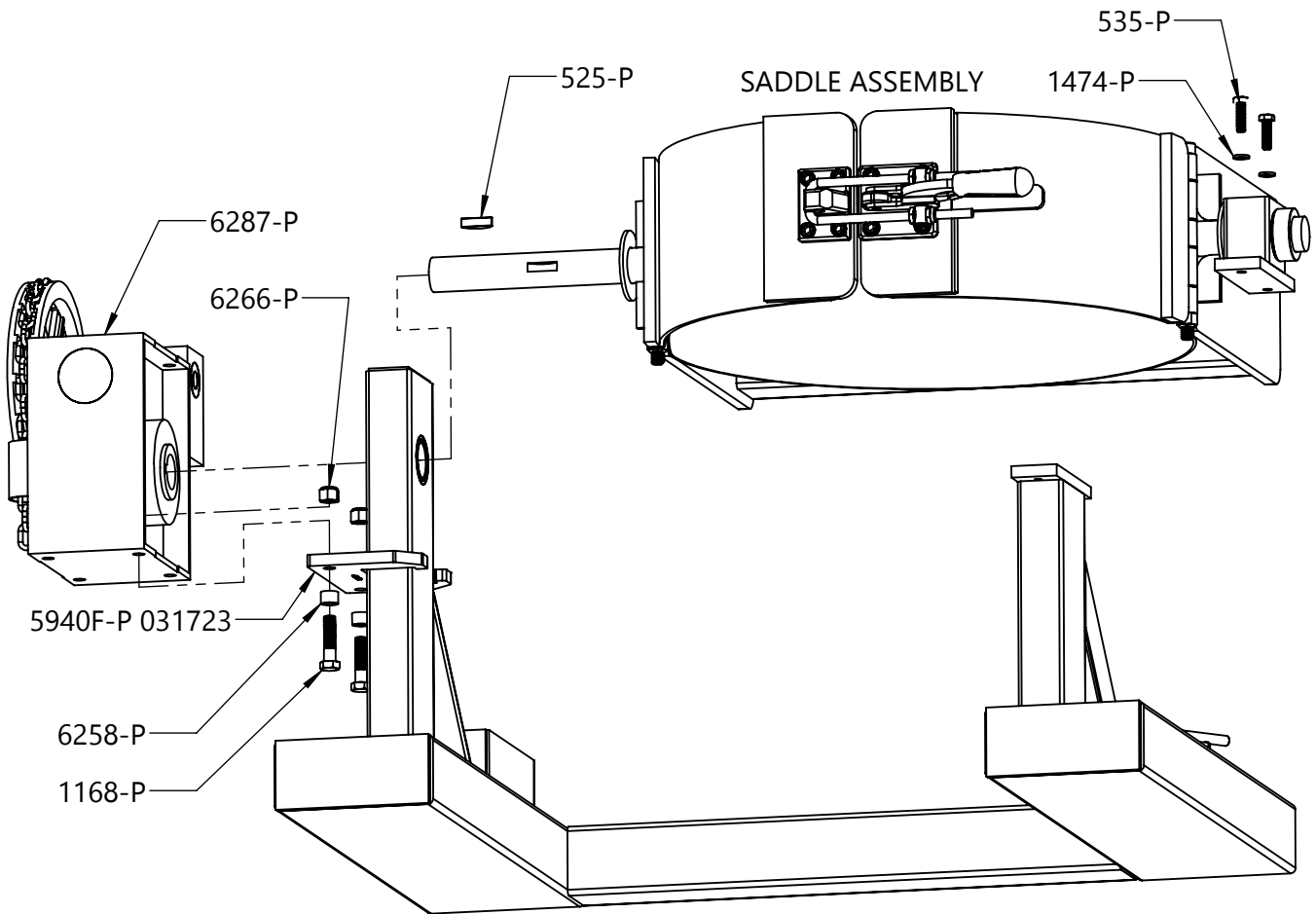



REPLACING TORQUE PLATE ON MORSE MODEL 285XGR [S/N RANGE: 405114 - 410741]
 [MODEL 285A-GR IS SAME EXCEPT NO SPACERS (6258-P)]

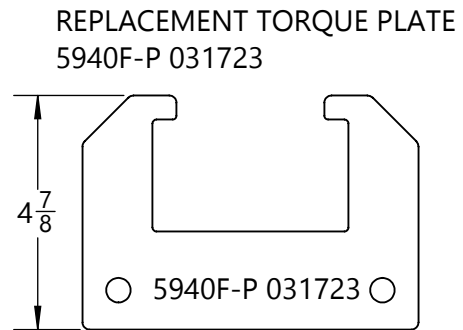
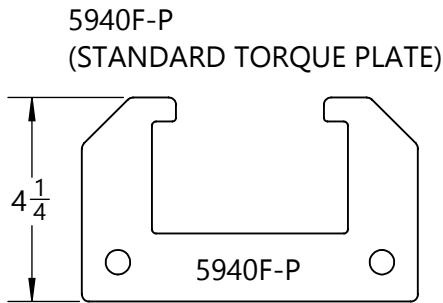
- 1) REMOVE THE TWO THE IDLER BEARING BLOCK MOUNT BOLTS (535-P) AND WASHERS (1474-P).
- 2) REMOVE THE TWO SPEED REDUCER MOUNT BOLTS (1168-P) & NUTS (6266-P).
- 3) SLIDE SPEED REDUCER (6287-P) OFF DRIVE SHAFT. REMOVE AND DISPOSE OF WOODRUFF KEY (525-P).
- 4) SLIDE SADDLE ASSEMBLY OUT OF MAIN SHAFT BUSHING AND SET SADDLE ASSEMBLY ASIDE.
- 5) REMOVE EXISTING TORQUE PLATE (5940F-P) AND TWO SPACERS (6258-P). DISCARD 5940F-P BUT SAVE SPACERS.
- 6) SLIDE THE REPLACEMENT TORQUE PLATE (5940F-P 031723) INTO PLACE, REINSTALL SADDLE ASSEMBLY. INSERT NEW WOODRUFF KEY INTO KEYSEAT.
- 7) SLIDE SPEED REDUCER BACK ONTO DRIVE SHAFT UNTIL MOUNT HOLES ARE ALIGNED WITH TORQUE PLATE HOLES AND SECURE WITH THE BOLTS AND NUTS. RE-ASSEMBLE REMAINING PARTS.




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	NAME	DATE	UNLESS OTHERWISE SPECIFIED:	 "The Specialist In Drum Handling Equipment"
DRAWN	Robert Mozo	4/3/2023	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .02$ THREE PLACE DECIMAL $\pm .005$	
ENG APPR.			MATL: Material <not specified>	DWG. NO. 285XGR 0423 UPGRADE
MFG APPR.			WEIGHT: LB.	REV A SCALE:1:24 SHEET 1 OF 1
LAST EDIT:	bmozo	4/11/2023		

REPLACING TORQUE PLATE ON MORSE MODEL 285XGR [S/N RANGE: 405114 - 410741]
 [MODEL 285A-GR IS SAME EXCEPT NO SPACERS (6258-P)]



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DRAWN	Robert Mozo	4/3/2023	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .02$ THREE PLACE DECIMAL $\pm .005$	
ENG APPR.				TITLE: FORK KARRIER, 55GAL, 2500LB
MFG APPR.				DWG. NO. 285XGR 0423 UPGRADE
LAST EDIT:	bmozo	4/11/2023	MATL: Material <not specified>	REV A
			WEIGHT: LB.	SCALE:1:24
				SHEET 1 OF 1