

**OPERATOR'S MANUAL FOR
MORSE MODEL 15 CAN TIPPER**

Manufactured ____ to 04/2006

A. IMPORTANT:

1. Review the Material Safety Data Sheet(s) for the material(s) in the can(s) and take all necessary precautions. Safety shoes, work gloves, hard hat and other personal protective devices are recommended.
2. Please read all instructions *thoroughly* before attempting to operate your new MORSE Can Tipper.
3. The model 15 is designed to pour *5 gallon cans*. **DO NOT** exceed these ratings. Exceeding these ratings or handling cans other than those mentioned above is unsafe and could result in equipment damage, excessive wear or awkward handling.
4. When loading, unloading, operating, or maintaining your MORSE Can Tipper, always use care and good judgment. Maintain secure footing and a firm hold. Keep hands and loose clothing away from all moving parts. Read operating instructions and review the pictures in the sales brochure before operation.

B. ASSEMBLY INSTRUCTIONS:

1. Please unpack and identify the following parts:
 - 1 - Can Holder with Catch
 - 1 - Base
 - 2 - Side Braces
 - 6 - 1/4-20 x 5/8 Panhead Screws
 - 6 - 1/4-20 Two Way Lock Nuts
2. Spread the base open, hinging at the riveted joints (see curved arrow in parts diagram).
3. Fasten the two side braces in place using four screws and nuts. Tighten securely.
4. Turn can holder ring so that the catch is upright as shown.
5. Place can holder between the uprights of the base as shown. Insert screws (from inside of loop) through holes in can holder ring and put screws through the base uprights. Thread the nuts onto the bolts but do not tighten completely. The nuts should be just loose enough to allow the can holder to pivot freely.
6. Place a few drops of oil on the pivot bolts before using and periodically to minimize wear.

CAUTION:

DO NOT allow can to impact on floor, ground, or dumping station, etc.

CAUTION:

DO NOT exceed weight capacity of 75 Lb.

D. MAINTENANCE:

1. Periodically inspect all moving parts, framework, and contact areas for signs of wear, fatigue, or loosening.

PARTS LIST FOR MORSE MODEL 15 CAN TIPPER

ITEM	QTY	P/N	DESCRIPTION
1	1	1687-P	CAN HOLDER ASM, 15
2	1	1509-P	CATCH WELD, 15 W/ SCREW
3	1	1686-P	THUMB SCREW, 5/16 - 18 X 3/4"
4	6	1517-P	1/4 - 20 X 5/8 PANHEAD SCREW
5	6	1518-P	1/4 - 20 NYLON LOCK NUT
6	2	1503-P	SIDE BRACE, 15
7	1	1688-P	BASE ASM, 15 SERIES

PARTS DIAGRAM FOR
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