



- NOTES:
- USE FLUID LABEL LAB-010 IN PLACE OF AC FLUID LABEL LAB-041 ON THIS PUMP UNIT
 - RESERVOIR TO BE PAINTED BLUE

		-	WAS 6-2416		
		REV	DESCRIPTION		
THIS PRINT IS THE PROPERTY OF MONARCH HYDRAULICS INC., AND IS NOT TO BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO OUR INTEREST	NON-SPECIFIED TOLERANCES: .XX ± .010 .XXX ± .005 FRACT. ± 1/32 ANGLES ± 1/2°	DESCRIPTION: PUMP UNIT, M-404-0131, VERT MT, AC			SIZE: D
	BREAK EDGES .005-.010 REMOVE BURRS	CUSTOMER: MORSE MFG			REV BY: -
		MONARCH HYDRAULICS INC. GRAND RAPIDS, MI USA	DATE: 7/18/2007	DRAWN BY: ALC	REV DATE: 12031
		[MILLIMETER] INCH	DO NOT SCALE	SHEET 1 OF: 1	DRAWING #: M-404-0131

ITEM	QTY.	PART NUMBER	DESCRIPTION
1	1	M12526-P	BASE ASM, M404, MOD, STD MTR
2	1	M12533-270-P	PUMP ASM, GEAR CODE 270, 310
3	8	M07818-P	SHCS, 1/4-20 X 3
4	1	M13016-07.75-P	TUBE, SUCTION, 1/2 NPT, NYLON
5	1	M01479-10-P	TUBE, RETURN, 1/8 NPT, NYLON
6	1	M13015-P	FILTER, SUCTION, 1/2", MON
7	1	M14082-P	RESERVOIR, RECTANGULAR, 310
8	1	M01143-P	PLUG, BREATHER, FILLER MON
9	1	M01615-P	HOUSING, PUMP/ MOTOR ADAPTER
10	1	M01075-P	PLUG, PIPE, SQ HEAD, 5/8, MON
11	6	M07703-P	SCREW, 10-24 X 3/8 TF
12	1	M01319-P	ADAPTER, PUMP VALVE, 3-3/8
13	1	M07381-SAE-P	VALVE, 3-4 WAY, 456, 310, SAE
14	1	M17079-P	PARTS KIT, MON, 456, 310
15	1	LAB-010	LABEL, USE DEXRON A.T.F. ONLY
16	1	M18002-P	COUPLING ASM, 5/8 TO 7/16, MON
17	2	M00018-P	SPRING, TORSION, MON
18	2	M01157-P	BALL, PLASTIC, HANDLE, MON
19	2	M01326-P	ROD, 4"L, VALVE HANDLE, MON