

**Recommended Spare Parts Kit for 405 Series Morse Omni-Lift Drum Rackers with Manual Tilt  
 Serial Number 0604 to 0517 (MMYY)**



**IMPORTANT  
 NOTE**

4-Digit serial numbers  
 are simply the month  
 & year of manufacture

Example: 0802 is  
 August 2002

**Recommended Spare Parts Kit Number: RP405-01**  
**Kit Description: KIT, SPARE PARTS, 405 MT**

| Qty. | Part # | Description                    |
|------|--------|--------------------------------|
| 1    | 14-P   | GEAR, PINION, 7 TOOTH          |
| 1    | 12-P   | CHAIN, ROLLER, #35 W/ M LINK   |
| 1    | 7-P    | BEARING, 3/4" ID X 1-1/2"      |
| 1    | 18-P   | BEARING, 1" ID X 2-1/2"        |
| 1    | 735-P  | KEY, WOODRUFF, SIZE 9, ASA606  |
| 1    | 156A-P | RATCHET PLATE CPT, 405         |
| 1    | 19-P   | BEARING, 3/4" ID X 2-1/2"      |
| 1    | 13-P   | SPROCKET #35 36T, 3/4" BORE    |
| 1    | 23-P   | GEAR, SPUR, 72T, 1" HOLE       |
| 1    | 1302-P | SHAFT W/ 12T SPROCKET, POCKET  |
| 2    | 87-P   | WHEEL, MORTUF, 8", 3/4" BRG    |
| 2    | 3308-P | CASTER, 4" SWIVEL, DBL RACE    |
| 1    | 5017-P | CHAIN, CINCH, 9/32, 38 LINK    |
| 2    | 5329-P | PIN, GROOVE, 3/4 X 3.10        |
| 2    | 5330-P | SNAP RING, EXT, HD, .078, 3/4" |