

**Parts List and Diagram for Base Assembly Part # 30134-P**  
**used on Morse 520 Series 2-Stage Vertical-Lift Drum Pourers**  
**with Serial Number 192000 to 272463**

ITEM	MODEL SUFFIX	QTY.	PART #	DESCRIPTION
6		2	5347-P	SNAP RING, EXT, 5/8"
7		1	3294-P	HANDLE WELD, FLOOR LOCK VERT
8		1	1840-P	KICK STAND TUBE, 201 SERIES
9		1	718-P	PUSH NUT, 1/2"
10		2	716-P	PUSH NUT, 3/8"
11		1	2636-P	3/8 PIN X 1-1/2" 7X, 83, VERT
12		1	3297-P	PUSH TUBE WELD FLOOR LOCK VERT
13		1	3302-P	FLEX COUPLING, FLOOR LOCK VERT
14		1	3169-P	SPRING, COMP, FLOOR LOCK VERT
15		1	3303-P	STAND WELD, FLOOR LOCK VERT
16		1	91-P	1/2 - 13 FIN HEX NUT
17 *		1	3171-P	PAD, FLOOR LOCK, VERT LIFT
18		2	83-P	HANDLE GRIP, 1-1/4 X 4-1/2
19		4	5580-P	SHCS, 10-32 X 1-1/4
20		4	5581-P	NUT, 10-32 NYLON LOCK NUT
21		2	3046-P	ANCHOR, LEAF CHAIN ADJUST VERT
22		4	1545-P	7/8 - 9 FIN HEX NUT
23		2	149-P	3/8 - 16 FIN HEX NUT
24		2	1474-P	WASHER, 3/8 SPLIT LOCK
25		8	1169-P	3/8 - 16 REV HEX LOC NUT
26 *		2	3049-P	CASTER, SWIVEL, 6" VERT LIFT
27		8	1572-P	3/8 - 16 X 1" HHCS GR 2
28		2	5348-P	CLEVIS PIN, GROOVE, 5/8 X 3
29		1	3573-P	HYD HOSE ASM, VERT, CYL, 48"
30		1	765-P	HYD FIT, MALE ELBOW, FLARE 400
31		1	3008-P	CYLINDER, 1.5 X 52 520 525 620
32		2	1634-P	NUT, 5/16-18 WHIZ LOCK
33		2	704-P	AXLE, 3/4", USE WITH PUSH-ON
34 *		2	87-P	WHEEL, MORTUF, 8", 3/4" BRG
35 *		2	705-P	PUSH-ON HUB CAP, 3/4"
36		4	5208-P	BEARING, 3/4 ID, SEALED
37		2	15-P	COLLAR, 3/4" ID
39	110, 114, 115	1	5101H-P	PULLEY, HOSE/ WIRE, SEALED
40	110, 114, 115	2	3572-P	HYD HOSE ASM, 2X PT, 156"
41	110, 114, 115	2	3474-P	CHAIN, LIFT, 1/2" LEAF, 520
42		2	5101L-P	PULLEY, LEAF CHAIN, SEALED
43	120, 124, 125	1	3470A-P	SHAFT, 2 PULLEY, LEAF CHAIN
43	110, 114, 115	1	3470B-P	SHAFT, 3 PULLEY, LEAF CHAIN
* Recommended Spare Parts				

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For replacement parts, please contact your Morse dealer.

When ordering parts, please specify:

- Part number and description
- Model number
- Serial number

Find model number and serial number on metal name plate attached to frame.

