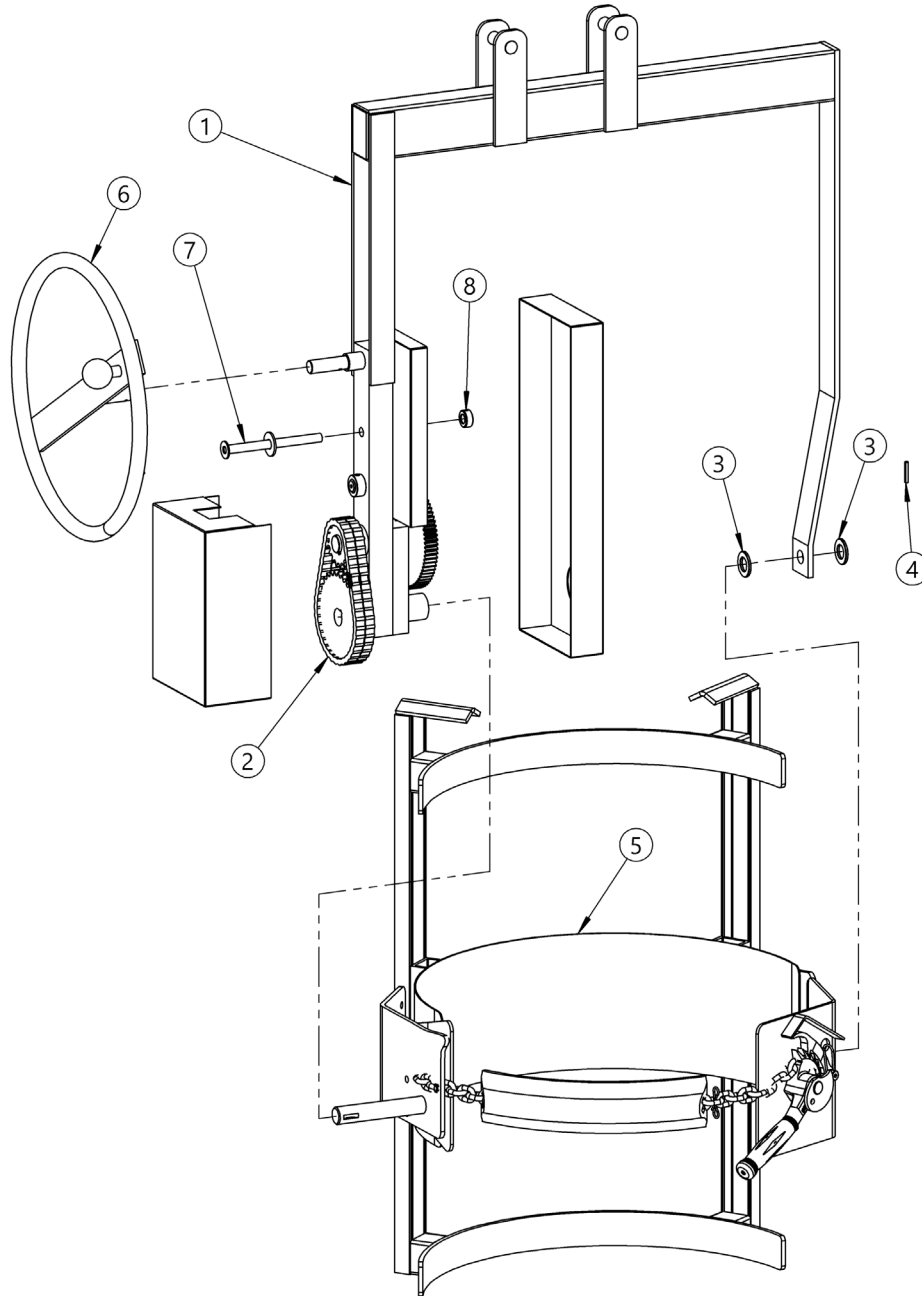


**Parts List and Diagram for Morse Model KF-185S3-HD**  
**Serial number 301861 to 302603**



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	KF-4503SS-P	OVERHEAD YOKE WELD 185A-HDSS	1
2	BOM-UHDSSS	POWER TRAIN, U, HD, SS GEARS	1
3	55SS-P	WASHER, 3/4 SAE FL 1-1/2 OD SS	2
4	64SS-P	ROLL PIN, 3/16 X 1-1/4, SS	2
5	KF-5000S3-P	SPL SADDLE ASM, KF	1
6	2685SS-P	HANDWHEEL, 16" SS, 3/4" BORE	1
7	101SS-P	STOP PIN, HANDWHEEL, 1/2", SS	1
8	1035SS-P	COLLAR, 1/2", SS	1



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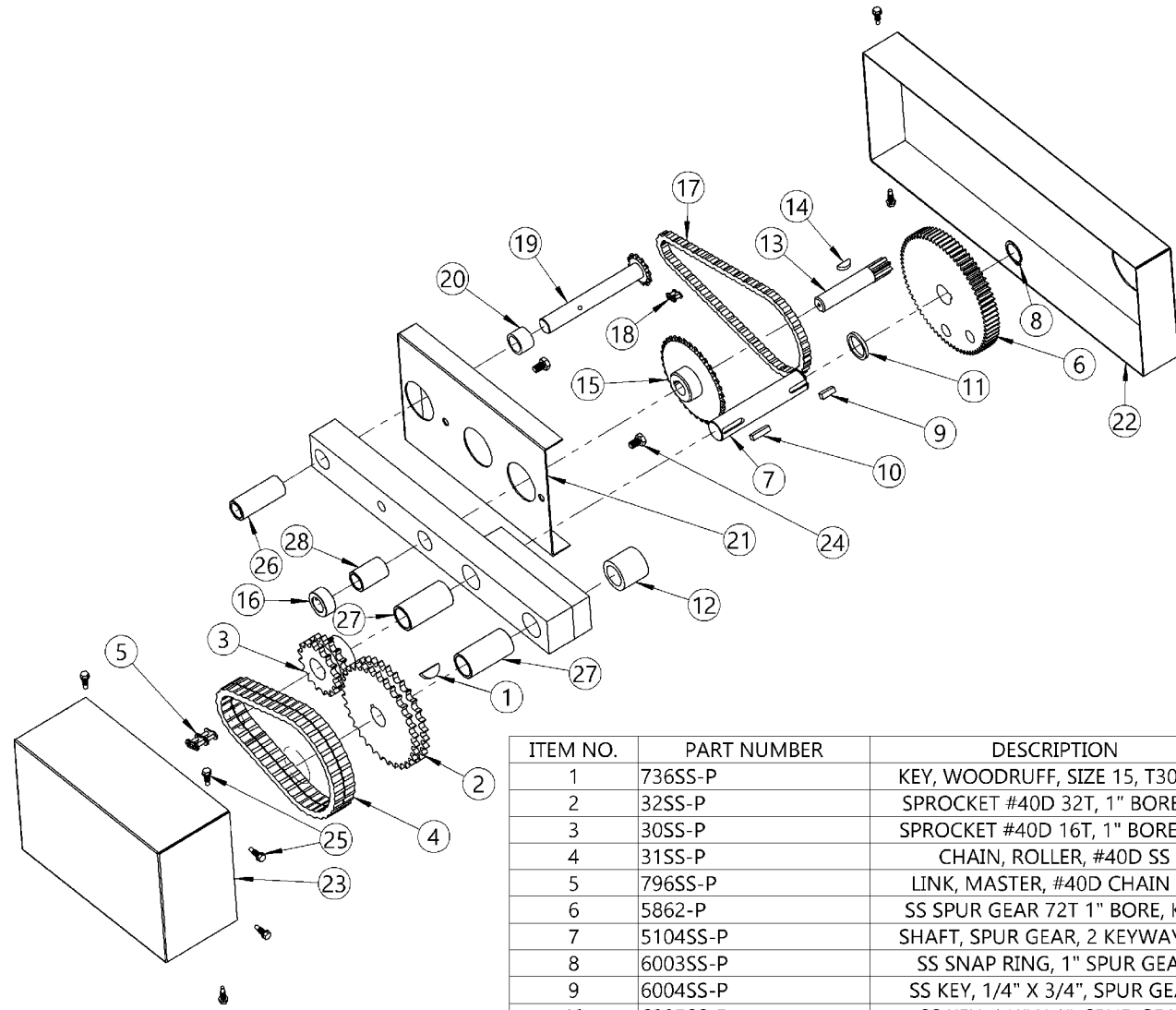


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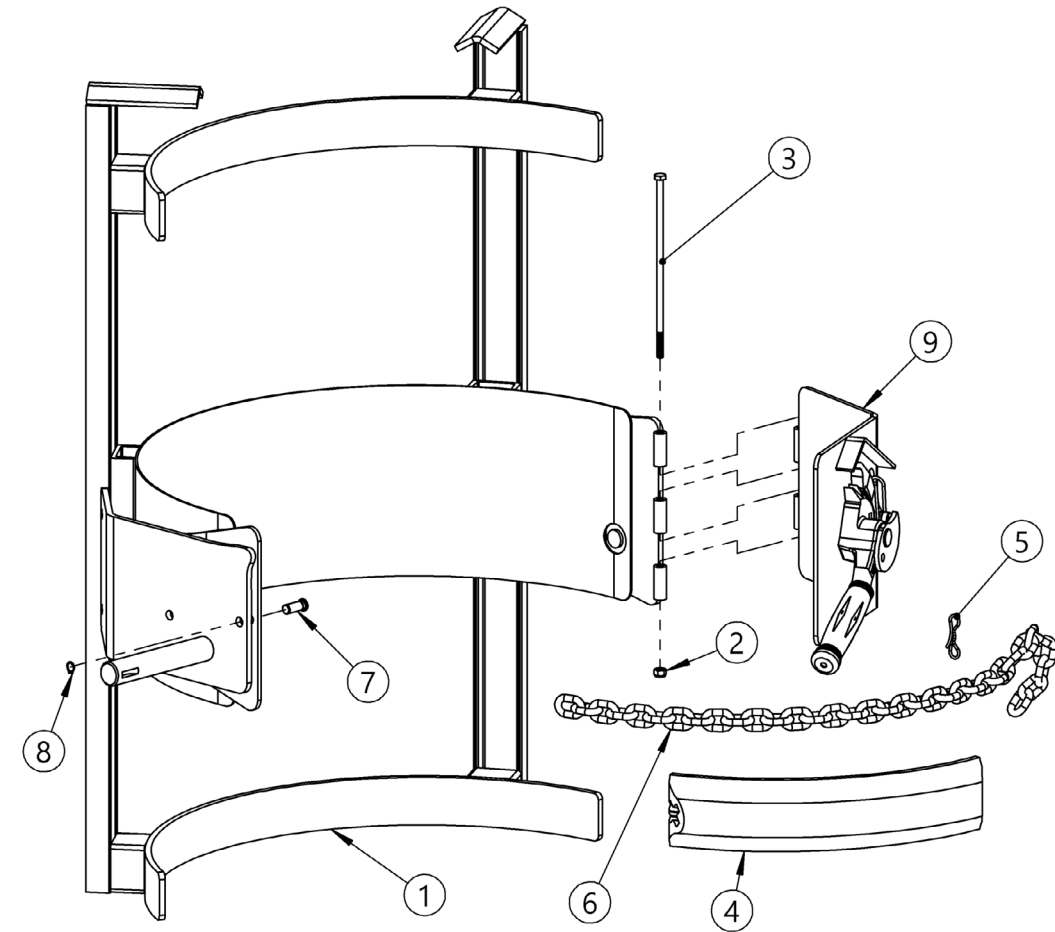
103 kuhn Rd.  
Syracuse, NY, 13208 U.S.A.

**Parts List and Diagram for Morse Model KF-185S3-HD**  
Serial number 301861 to 302603



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	736SS-P	KEY, WOODRUFF, SIZE 15, T304SS	1
2	32SS-P	SPROCKET #40D 32T, 1" BORE, SS	1
3	30SS-P	SPROCKET #40D 16T, 1" BORE, SS	1
4	31SS-P	CHAIN, ROLLER, #40D SS	1
5	796SS-P	LINK, MASTER, #40D CHAIN SS	1
6	5862-P	SS SPUR GEAR 72T 1" BORE, KEY	1
7	5104SS-P	SHAFT, SPUR GEAR, 2 KEYWAY SS	1
8	6003SS-P	SS SNAP RING, 1" SPUR GEAR	1
9	6004SS-P	SS KEY, 1/4" X 3/4", SPUR GEAR	1
10	6005SS-P	SS KEY, 1/4" X 1", SPUR GEAR	1
11	29SS-P	SPACER, SPUR GEAR .15", SS	1
12	4372SS-P	SPACER, HD DRIVE SHAFT 1.4" SS	1
13	5863-P	GEAR, PINION, 7 TOOTH, SS	1
14	735SS-P	KEY, WOODRUFF, SIZE 9, T304SS	1
15	13SS-P	SPROCKET #35 36T, 3/4" BORE SS	1
16	15SS-P	COLLAR, 3/4" ID, SS	1
17	12SS-P	CHAIN, ROLLER, #35 SS	1
18	795SS-P	LINK, MASTER, #35 CHAIN SS	1
19	3755-P	SS SHAFT W/ SS 12T SPROCKET	1
20	1411SS-P	SPACER, SHAFT W/ 12T, SS	1
21	2553SS-P	COVER 1/3, SQ, 5 HOLE, HD SS	1
22	2554SS-P	COVER 1/3, SQ, 1 HOLE, HD SS	1
23	2557SS-P	COVER 1/3, SQ, NO HOLES, HD SS	1
24	2385SS-P	HHCS, 5/16-24 X 1/2, SS	2
25	193SS-P	SCREW, 12-14 X 3/4 TEK, SS	8
26	19-P	BEARING, 3/4" ID X 2-1/2"	1
27	18-P	BEARING, 1" ID X 2-1/2"	2
28	7-P	BEARING, 3/4" ID X 1-1/2"	1

**Parts List and Diagram for Morse Model KF-185S3-HD**  
Serial number 301861 to 302603



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	KF-4210-P	SADDLE WELD, MOR, SS	1
2	1518SS-P	NUT, 1/4-20 NYLON LOCK, SS	1
3	1296SS-P	HHCS, 1/4-20 X 7-1/2, SS	1
4	4414-P	COVER, CINCH CHAIN, FLEX PVC	1
5	4710-P	PIN, BOW TIE COTTER, MOR	1
6	4408-P	CHAIN, 9/32 CINCH, SS, 40 LINK	1
7	4172SS-P	PIN, CINCH CHAIN, 5000M-P	1
8	4744SS-P	SNAP RING, EXTERNAL, 3/8" SS	1
9	5597ASS-P	RATCHET HINGE CPT, MOR, SS R&P	1