

**Recommended Spare Parts Kit for 309 Series
with Serial Number 200000 to _____**

Qty.	Part #	Description
2	2654-P	BEARING, 2-15/16" PILLOW BLOCK
1	4548-P	BUSHING, 1-1/8" TAPER LOCK 309
1	3127-P	SPROCKET #40D 20T, TAPER 310
1	3117CPT-P	SPROCKET/ HUB 60T KEYLESS 310
1	3132-P	CHAIN, ROLLER, #40D 115 PITCH
1	4449-P	STRAP RATCHET ASM, 2" X 3'
2	6515KIT-P	KIT, SCREW ASM REPLACE, ACME