



ITEM	QTY.	PART NUMBER	DESCRIPTION
2*	2	2654-P	BEARING, 2-15/16" PILLOW BLOCK
3	4	3318-P	HHCS, 3/4-10 X 3-1/2 GR5
4	4	55-P	WASHER, 3/4 SAE FL 1-1/2 OD
5	4	3319-P	WASHER, 3/4 SPLIT LOCK
6	4	2452-P	NUT, 3/4-10 FIN HEX
7	1	4549-P	SPEED REDUCER, 309, 40:1 BOS
8	8	1572-P	HHCS, 3/8-16 X 1 GR2 ZINC
9	8	1474-P	WASHER, 3/8 SPLIT LOCK
10	1	1638-P	KEY, SQUARE, 3/16 X 1-3/8"
11	1	1646-P	KEY, SQUARE, 1/4 X 1-1/2"
12*	1	4548-P	BUSHING, 1-1/8" TAPER LOCK 309
13*	1	3127-P	SPROCKET #40D 20T, TAPER 310
14*	1	3124-P	HUB, 2-15/16" KEYLESS, 309 310
15*	1	3117-P	SPROCKET #40D 60T, 309, 310

16*	1	3132-P	CHAIN, ROLLER, #40D 115 PITCH
17	2	5382-P	CHAIN COVER PIECE, 309, 310
18	5	193-P	SCREW, TEK, 12-14 X 3/4 3 PT
19	1	---	MOTOR – SEE SEPARATE MOTOR CHART BELOW
20	1	5801-P	SADDLE ASM, 309, 310, 311

*Recommended spare parts

MOTOR		
DRUM TUMBLER MODEL	MOTOR NUMBER	DESCRIPTION
309-1	290-1-2P	MOTOR, 1HP, 1PH, 56C, TEFC
309-3	4733W-P	MOTOR, 1HP, 3PH, INV DUTY
309-E1	290-E1-2P	MOTOR, 1HP, 1PH, 56C, EXP
309-E1-50	290-E1-50-2P	MOTOR, 1HP, 1PH, 56C, 50HZ EXP
309-E3	290-E3-2P	MOTOR, 1HP, 3PH, 56C, EXP
309-E3-50	290-E3-50-2P	MOTOR, 1HP, 3PH, 56C, 50HZ EXP
309-E3-575	290-E575-2P	MOTOR, 1HP, 3PH, 56C, 575V EXP
309-A	290-A-2P	MOTOR, 2HP, AIR, 56C