

## **CERTIFICATE OF COMPLIANCE**

### **Morse 5154 Series Drum Rotators**

The Morse 5154 Series drum rotators are manufactured by Morse Mfg. Co., Inc. in Syracuse, NY 13208, in accordance with Morse Manufacturing's design and fabricating criteria.

The capacity is 1000 Lb. (454 kg) for a liquid load at any RPM.

The capacity is 400 Lb. (181 kg) for a dry load at 10 RPM.

The capacity is 300 Lb. (136 kg) for a dry load at 20 RPM.

The capacity is 250 Lb. (113 kg) for a dry load at 30 RPM.

The Morse 5154 Series drum rotators should be installed in accordance with OSHA subpart O.1910.212 "General requirements for all machines." "Revolving drums, barrels, and containers shall be guarded by an enclosure which is interlocked with the drive mechanism, so that the barrel, drum, or container cannot revolve unless the guard enclosure is in place."

Welding is performed by certified welders who have passed the ANSI/AWS D1.1 welding qualification test.

Functional check includes applying power to motor and observing rotation of drive shaft and wheels.



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