



ITEM	QTY.	PART NUMBER	DESCRIPTION
1	2	5801B-P	SADDLE ASM, 309, 310, 311
2	4	3318-P	HHCS, 3/4-10 X 3-1/2 GR5
3	4	55-P	WASHER, 3/4 SAE FL 1-1/2 OD
4	2	6714-P	KEY, SQUARE 3/4" X 3.75"
5	9	193-P	SCREW, TEK, 12-14 X 3/4 3 PT
6	1	3089b-P	SHAFT, MAIN, 309, 310
7	1	6335-P	BRACKET, 309 COVER, 311 PROX
8*	2	2654-P	BEARING, 2-15/16" PILLOW BLOCK
9	4	3319-P	WASHER, 3/4 SPLIT LOCK
10	4	2452-P	NUT, 3/4-10 FIN HEX
11	1	1714-P	HHCS, 1/4-20 X 3/4 GR2
12	1	1866-P	WASHER, 1/4 USS 3/4 OD
13	1	3923-P	NUT, 1/4-20 WHIZ LOCK
14*	1	3117-P	SPROCKET #40D 60T, 309, 310
15*	1	3124-P	HUB, 2-15/16" KEYLESS, 309 310
16*	1	3132-P	CHAIN, ROLLER, #40D 115 PITCH
17	1	1638-P	KEY, SQUARE, 3/16 X 1-3/8"
18	1	6707-P	SPEED REDUCER, 2-309, 40:1
19	1	➤ See MOTOR CHART	
20	1	1646-P	KEY, SQUARE, 1/4 X 1-1/2"
21*	1	4700-P	BUSHING, 1-1/4" TAPER LOCK
22*	1	3127-P	SPROCKET, #40D, 20T, TAPER 310
23	2	5382-P	CHAIN COVER PIECE, 309, 310
24	1	5770-P	CHAIN COVER BOTTOM, 309, 310
25	4	4003-P	BOLT, 3/8-16 X 1-1/4 WHIZ
26	4	4002-P	NUT, 3/8-16 WHIZ LOCK

* Recommended spare parts

MOTOR CHART

ITEM	TUMBLER MODEL	QTY.	MOTOR NUMBER	DESCRIPTION
19	2-309-1	1	320-1-2P	MOTOR, 1-1/2HP, 1PH, 56C, TEFC
	2-309-3	1	4734W-P	MOTOR, 1-1/2HP, 3PH, INV DUTY
	2-309-E1	1	320-E1-2P	MOTOR, 1-1/2HP 1PH EXP 56C
	2-309-E3	1	320-E3-2P	MOTOR, 1-1/2HP, 3PH, 56C, EXP
	2-309-A	1	320-A-2P	MOTOR, AIR, 2+, 56C 6AM 8 VANE
	2-309-E1-50	1	320-E1-50-2P	MOTOR, 1-1/2HP 1PH 50HZ EXP
	2-309-E3-50	1	320-E3-50-2P	MOTOR, 1-1/2HP, 3PH, 50HZ, EXP