



ITEM	QTY.	PART NUMBER	DESCRIPTION
1	1	190W-P	BASE FRAME WELD, 201
2	6	185-P	BEARING, 3/4" PILLOW BLOCK 201
5	1	1169-P	NUT, 3/8-16 REV HEX LOCK
6	2	198-P	CASTER, 3", 14, 34, 201
7	8	1317-P	BOLT, 1/4-20 X 1/2 CARRIAGE
8	8	3923-P	NUT, 1/4-20 WHIZ LOCK
9	1	5879-P	DRIVE SHAFT 3/4", 201
10	5	735-P	KEY, WOODRUFF, 9, ASA606 3/16"
11*	8	202-P	WHEEL, DRIVE OR IDLER, 4", 201
12	16	4767-P	SET SCREW, 1/4-20 X 3/8 KNURL
13	1	6026-P	IDLER SHAFT 3/4", 201
14	4	5583-P	BEARING, 5/8" PILLOW BLOCK
15	20	4003-P	BOLT, 3/8-16 X 1-1/4 WHIZ
16	20	4002-P	NUT, 3/8-16 WHIZ LOCK
17	2	194-P	JACK SHAFT, 201, 305 SERIES
18	2	6008-P	SIDE PLATE, POLY, 201
19	1	6066-P	TOP PLATE, POLY, 201
20	2	193-P	SCREW, TEK, 12-14 X 3/4 3 PT
21	1	217-P	GROUNDING STRAP, 5154, 201
22	2	213-P	SCREW, DRIVE, #7 X 5/16
23	4	35-P	HHCS, 5/16-18 X 1 GR2
24	4	1570-P	WASHER, 5/16 USS 7/8 OD
25	1	5773-P	GUARD, CHAIN, 201, 40 PITCH
26	1	2873-P	HANDLE TUBE W/ HOLE, 201
27	1	83-P	GRIP, HANDLE, 1-1/4 X 4-1/2
28	1	163-P	COTTER PIN, 3/16 X 2"
29	1	5833-P	HOOK, TIPPING LEVER, 201
30	1	5878-P	AXLE, 1/2" X 18, 201
31	1	5876-P	WELD, KICK STAND, 201
32	2	210-P	WHEEL, MORTUF 3" X 1/2" BORE 36
33	2	5874-P	SHCS, 5/16-18 X 3/4"
34	1	5822W-P	RELEASE LEVER WELD, KICK STAND
35	1	5927-P	SPRING, TORSION 201 KICK STAND
36	1	1166-P	WASHER, 3/8 USS 1" OD, ZINC
37	1	----	-- SEE SEPARATE MOTOR CHART BELOW --
38	1	6869-P	SHEAVE, 6" X 5/8 BORE VS 1223
39	1	2549-P	SPROCKET #35 60T, 5/8" BORE
40	1	2543-P	SPROCKET #35 10T, 5/8" BORE
41	1	5886-P	SPROCKET #40 10T, 5/8" BORE

42	1	5820-P	SPROCKET #40 16T, 3/4" BORE
43	1	191-P	SHEAVE, 3-1/4 X 5/8, 201VS AC (for AC Power drum roller)
		191-C-P	SHEAVE, 3-1/4 X 1/2, 201VS AIR (for AIR Power drum roller)
44	1	191B-P	VEE BELT, B SECTION, 201VS
45	1	2949-P	CHAIN, ROLLER, #35 78 PITCH
46	1	5888-P	CHAIN, ROLLER, #40, 201VS
47	1	6760-P	SPEED ADJUSTER ASM, 201VS 1223
48	1	5884-P	TIPPING LEVER ASM, 201, 201VS
49	11	6009-P	SCREW, 12-24 X 7/8 4 PT 201
50	4	1634-P	NUT, 5/16-18 WHIZ LOCK
51	1	5881-P	ANTI-SLIP STRIP, 201
52	2	1650-P	WASHER, 5/16 SPLIT LOCK

*Recommended spare parts

MOTOR				
ITEM	QTY.	PART NUMBER	DESCRIPTION	FITS MODEL
37	1	228i-1-P	MOTOR, 1/2HP, 1PH, RB, TEFC	201VS-1
		228-1-50-P	MOTOR, 1/2HP, 1PH RB TEFC 50HZ	201VS-1-50
		228-3-P	MOTOR, 1/2HP, 3PH, RB, TEFC	201VS-3
		228-3-50-P	MOTOR, 1/2HP, 3PH RB TEFC 50HZ	201VS-3-50
		228-575-P	MOTOR, 1/2HP, 3PH RB TEFC 575V	201VS-575
		228-E1-P	MOTOR, 1/2HP, 1PH, RB, EXP	201VS-E1
		228-E1-50-P	MOTOR, 1/2HP, 1PH 56C 50HZ EXP	201VS-E1-50
		228-E3-P	MOTOR, 1/2HP, 3PH, RB, EXP	201VS-E3
		228-E3-50-P	MOTOR, 1/2HP, 3PH, RB 50HZ EXP	201VS-E3—50
		228-E575-P	MOTOR, 1/2HP, 3PH, RB 575V EXP	201VS-E575
		228-A-P	MOTOR, AIR, RB, 201, 305	201VS-A