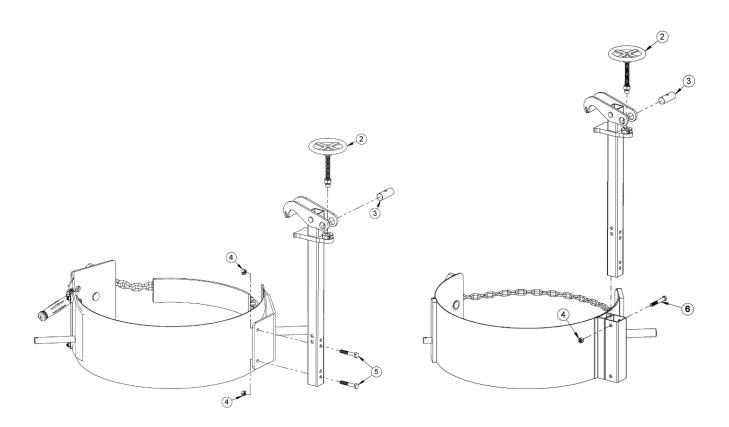


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Kit 4560M-P

Rim Clamp Kit, Spark Resistant SN 0616 to 0222 (MMYY)



INSTALLATION INSTRUCTIONS for MORCINCH Drum Holder

- Position Rim Clamp Assembly (item 1) on drum holder bracket with holes aligned.
- 2. Bolt in place using 2 bolts (item 5) and 2 nuts (item 4).

INSTALLATION INSTRUCTIONS for Drum Holder with Socket Tube

- Slide Rim Clamp Assembly (item 1) down through socket tube, and line up top holes in Rim Clamp Assembly with top holes of socket tube.
- 2. Use bolt (item 6) and nut (item 4) to bolt in place through the top holes of the socket tube and the Rim Clamp Assembly.



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OPERATING INSTRUCTIONS

TO SECURE DRUM:

- 1. Turn hand wheel (item 2) counter clockwise to open top jaw.
- 2. Position drum holder assembly with bottom jaw of rim clamp directly under top rim of drum.
- Turn hand wheel clockwise until top jaw is pressing tightly against top of drum (see Figure 1).
- 4. Secure drum with chain and ratchet mechanism. Drum is now ready to be lifted and tilted.

TO RELEASE DRUM:

- 1. Lower drum to floor in an upright position.
- 2. Release chain from ratchet mechanism by applying pressure to ratchet handle in a clockwise direction with one hand and opening pawl to free ratchet with other hand. Remove chain link from ratchet.
- 3. Open rim clamp by turning hand wheel counter clockwise.

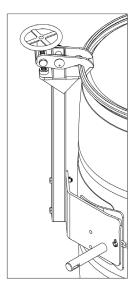


Figure 1 Plastic drum being lifted with Rim Clamp Assembly Kit installed.



WARNING: This product can expose you to chemicals including barium sulfate, cobalt, titanium dioxide, and 2methylimidazole, which are known to the State of California to cause cancer, and bisphenol-A, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov