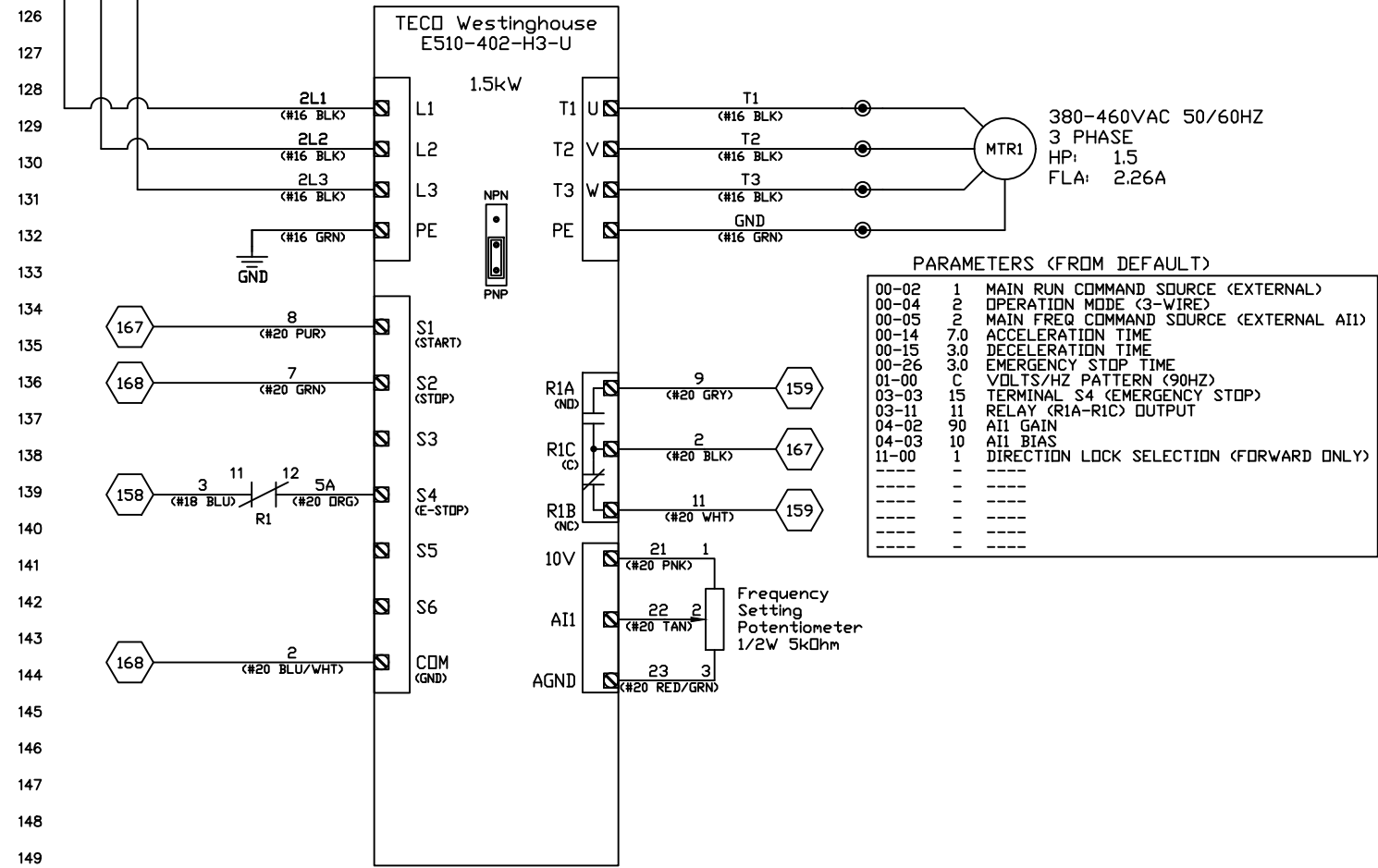
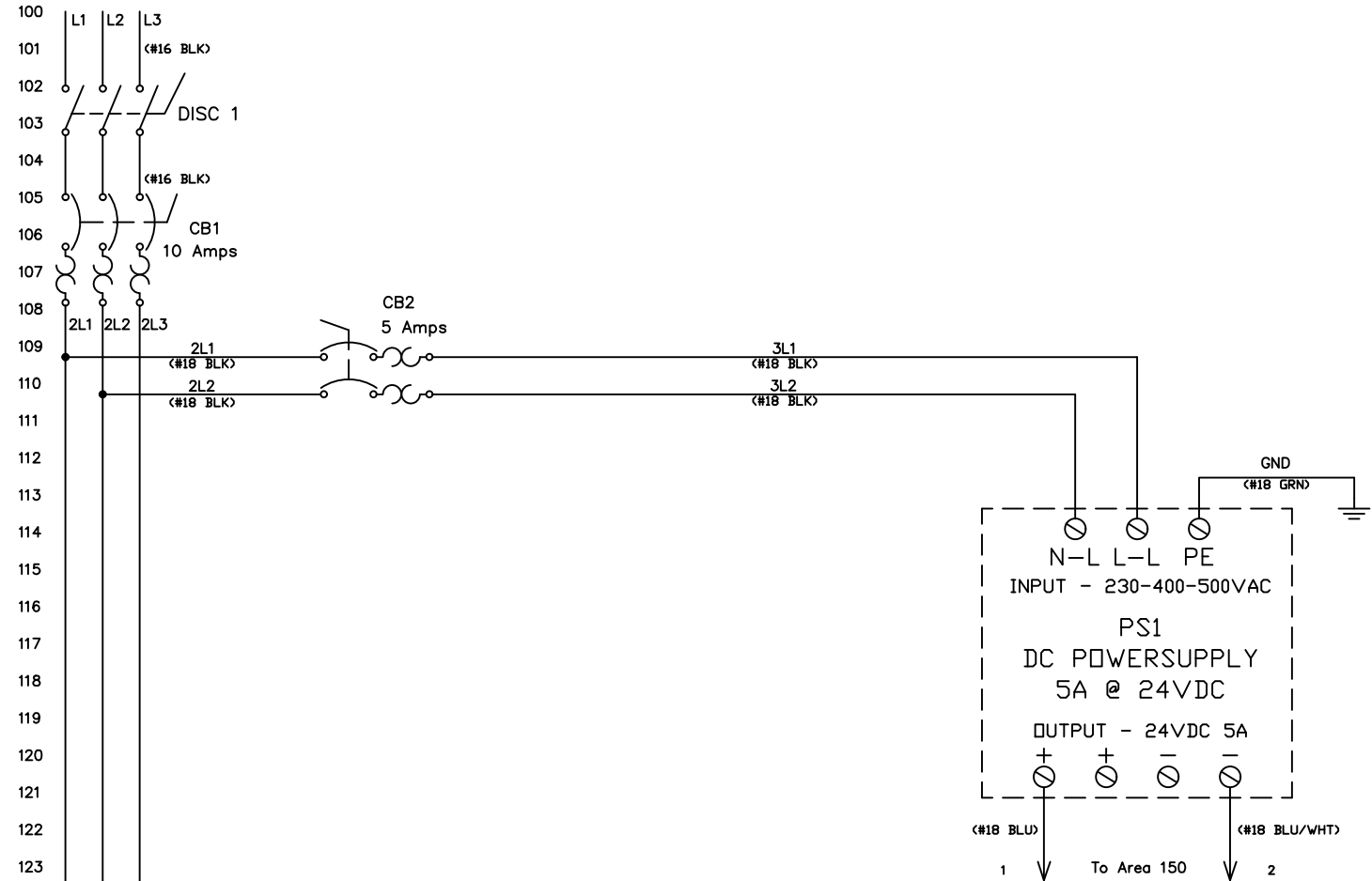
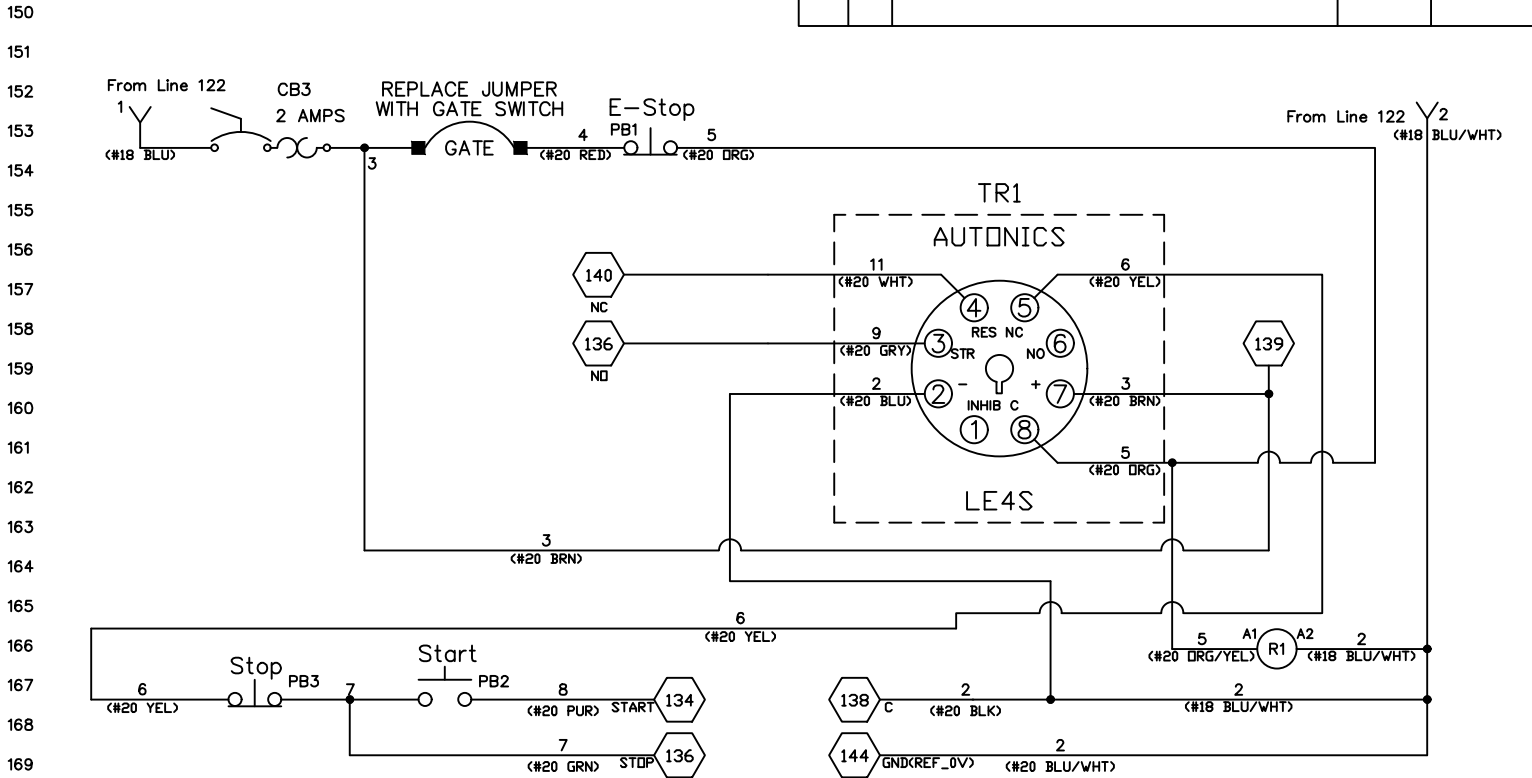


MAINS POWER
380-460 VAC 3 Phase
15 AMP



PARAMETERS (FROM DEFAULT)			
00-02	1	MAIN RUN COMMAND SOURCE (EXTERNAL)	
00-04	2	OPERATION MODE (3-WIRE)	
00-05	2	MAIN FREQ COMMAND SOURCE (EXTERNAL AII)	
00-14	7.0	ACCELERATION TIME	
00-15	3.0	DECELERATION TIME	
00-26	3.0	EMERGENCY STOP TIME	
01-00	C	VOLTS/HZ PATTERN (90HZ)	
03-03	15	TERMINAL S4 (EMERGENCY STOP)	
03-11	11	RELAY (R1A-R1C) OUTPUT	
04-02	90	AII GAIN	
04-03	10	AII BIAS	
11-00	1	DIRECTION LOCK SELECTION (FORWARD ONLY)	
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*MANUFACTURER	*PART NUMBER	DESCRIPTION	QUANTITY
Autonics	LE4S	Digital Timer, 24-240VAC/VDC, Relay Output	1
Autonics	PG-08	8-Pin Socket	1
Eurobox (EXM)	5412 ES161608	Enclosure, 16" x 16" x 8"	1
Sprecher+Schuh	FLEX9024B	Power Supply, Input 230/460VAC, Output 24VDC @ 5A	1
TECO	E510-402-H3-U	TECO Westinghouse VFD, 1.5kW @ 460VAC 3-PHASE	1
Sprecher+Schuh	D7P-POT5A	Potentiometer, 5K	1
Sprecher+Schuh	D7P-E202PX01	Pushbutton, Extended Black "STOP", 1NC	1
Sprecher+Schuh	D7P-F301PX10	Pushbutton, Flush Green "START", 1NO	1
Sprecher+Schuh	D7P-MT44	E-Stop Operator, Twist-To-Release, 40mm	1
Sprecher+Schuh	D7-ALP	Latch, Plastic	1
Sprecher+Schuh	D7-X01S	Contact Block, NC	1
Sprecher+Schuh	LA7-16-1753	Base Mounted 3 Pole Switch	1
Sprecher+Schuh	LFS2-N-6-175	Switch Handle Assembly	1
Sprecher+Schuh	LA2-G3393	Metal Operating Shaft	1
Sprecher+Schuh	D7-15YSE112	E-Stop Inscription Ring	1
Sprecher+Schuh	L9-10/3/D	Circuit Breaker, 10Amp, D-Curve	1
Sprecher+Schuh	L8-5/2/B	Circuit Breaker, 5Amp, B-Curve	1
Sprecher+Schuh	L8-2/1/B	Circuit Breaker, 2Amp, B-Curve	1
Iboco	OMEGA 3FAL1	DIN Rail, 35mm x 1meter	1
Iboco	T1-0510G	WIRE DUCT, 0.50" x 1.0" x 2M	1
Sprecher+Schuh	V7-WG4	Ground Terminal	2
Sprecher+Schuh	V7-W4	Terminal	12
Sprecher+Schuh	V7-EA35	End Anchor	9
Sprecher+Schuh	V7-EB3	End Barrier	2
Sprecher+Schuh	V7-PP3	Partition	2
Sprecher+Schuh	V7-SM6X12	Marker Card	1
Sprecher+Schuh	V7-CJ6-2	Center Jumper	2
		Electrical Hazard Warning Label, 2"W x 1-3/4"H	1
		Legend Plate, 0.75" x 0.75", "0"	1
		Legend Plate, 0.75" x 0.75", "I"	1
		Legend Plate, 0.75" x 2.00", "MOTOR SPEED CONTROL"	1
*FUNCTIONALLY EQUIVALENT COMPONENTS MAY BE SUBSTITUTED			

TIMER SETTINGS		
PARAMETER	DISPLAY	SETTING
Output operation mode	oUteñ	ond
Time Range	te-nG	99"59"m
Time UP/DOWN	U-d	dn
Width of min. input signal	I nt	20
Backlight	blU	on
Key lock	LoU	LoFF



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PHONE 315-564-4347 FAX 315-437-1029

DRAWN BY
PCW
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PCW
DATE DRAWN
06/02/25
DATE CHD
06/02/25