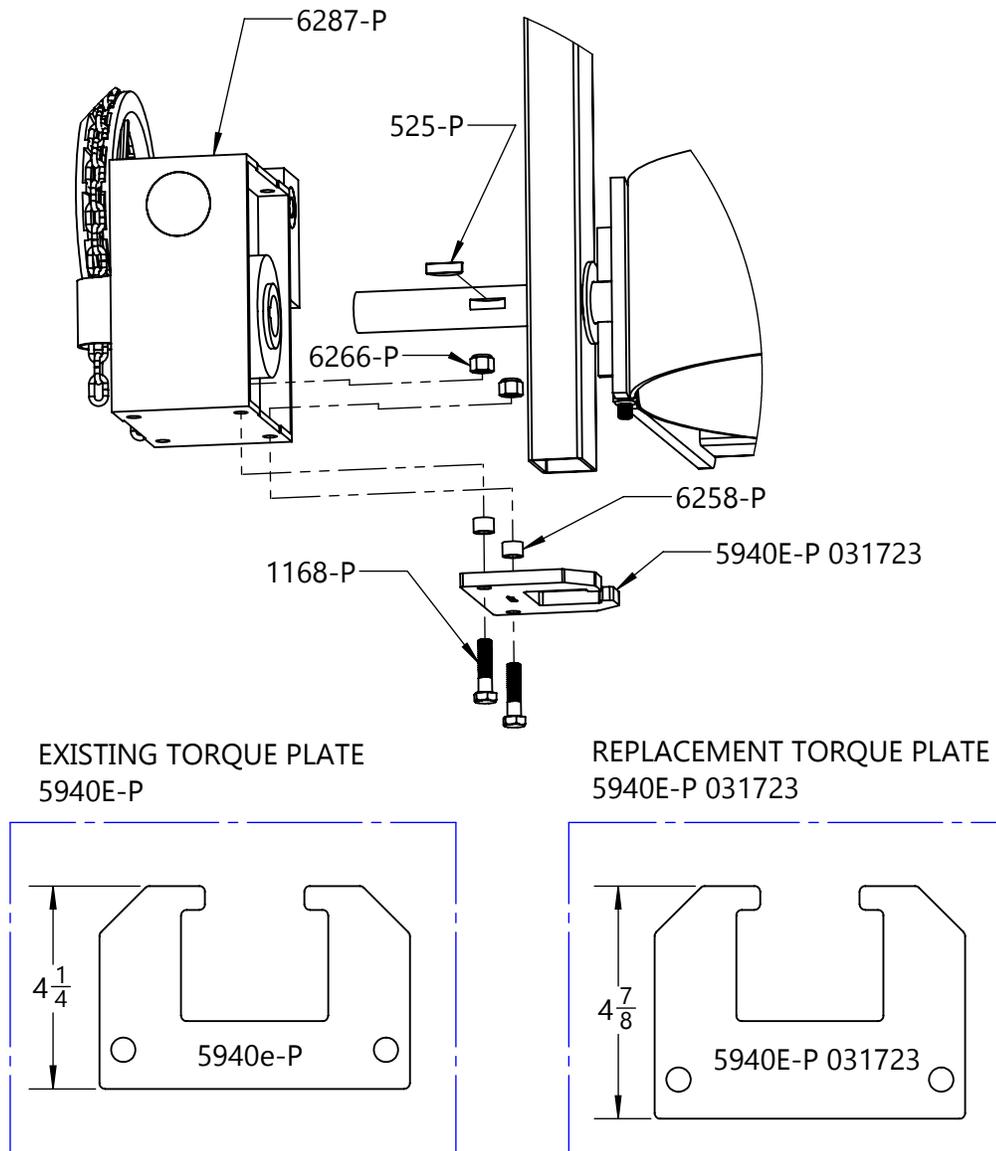


REPLACING TORQUE PLATE ON MORSE MODEL 185XGR [S/N RANGE: 404516-411219]
 [MODEL 185A-GR IS SAME EXCEPT NO SPACERS (6258-P)]

- 1) REMOVE THE TWO SPEED REDUCER MOUNT BOLTS (1168-P) & NUTS (6266-P).
- 2) REMOVE EXISTING TORQUE PLATE (5940E-P) AND TWO SPACERS (6258-P). DISCARD 5940E-P BUT SAVE SPACERS.
- 3) SLIDE SPEED REDUCER OFF DRIVE SHAFT. REMOVE WOODRUFF KEY (525-P).
- 4) INSTALL NEW WOODRUFF KEY AND SLIDE SPEED REDUCER BACK ONTO DRIVE SHAFT. SLIDE THE REPLACEMENT TORQUE PLATE (5940E-P 031723) INTO PLACE, ALIGNING THE MOUNT HOLES AND SECURE USING ORIGINAL HARDWARE AS SHOWN.



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	NAME	DATE	UNLESS OTHERWISE SPECIFIED:	 "The Specialist In Drum Handling Equipment"
DRAWN	Robert Mozo	3/30/2023	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$ TWO PLACE DECIMAL $\pm .02$ THREE PLACE DECIMAL $\pm .005$	
ENG APPR.			MATL: Material <not specified>	DWG. NO. 185XGR 0423 UPGRADE
MFG APPR.			WEIGHT: LB.	REV A
LAST EDIT:	bmozo	4/11/2023		SCALE:1:24
				SHEET 1 OF 1