

Operator's Manual for Morse HDPS Bracket Assembly - Part # 1465-P
Serial Number 0895 to ____ (MMYY)

A. INSTALLATION INSTRUCTIONS

1. Slide bottom bracket (item 6) up through saddle tube and, using 2 bolts (item 4) and 2 nuts (item 3), bolt in place through the 2 lowest holes on bottom bracket.
2. Slide hold down (item 1) down over top of bottom bracket and tighten in place with tee handle (item 2).
3. Fasten stop bolt (item 5) and nut (item 3) into top hole of bottom bracket. Use bottom hole for 195 Series starting with serial number 0207.

B. OPERATING INSTRUCTIONS

TO SECURE DRUM:

1. Position drum holder assembly so bottom bracket (item 6) rests on floor.
2. Loosen tee handle (item 2) and slide hold down (item 1) up to highest position. Tighten tee handle.
3. Load drum onto bottom bracket and into drum holder with a hand truck.
4. Loosen tee handle and slide hold down to meet top of drum. Tighten tee handle. (see Figure 1)
5. Secure drum with chain and ratchet mechanism. Drum is now ready to be lifted and tilted.

TO RELEASE DRUM:

1. Lower drum to floor in an upright position.
2. Release chain from ratchet mechanism by applying pressure to ratchet handle in a clockwise direction with one hand and opening pawl to free ratchet with other hand. Remove chain link from ratchet.
3. Loosen tee handle and slide hold down up to highest position. Tighten tee handle.
4. Remove drum with hand truck.

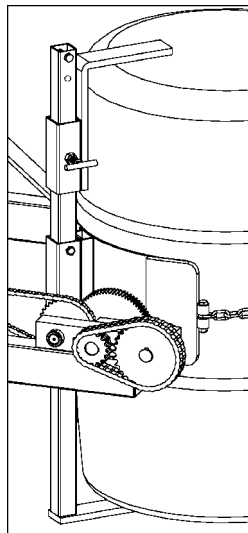
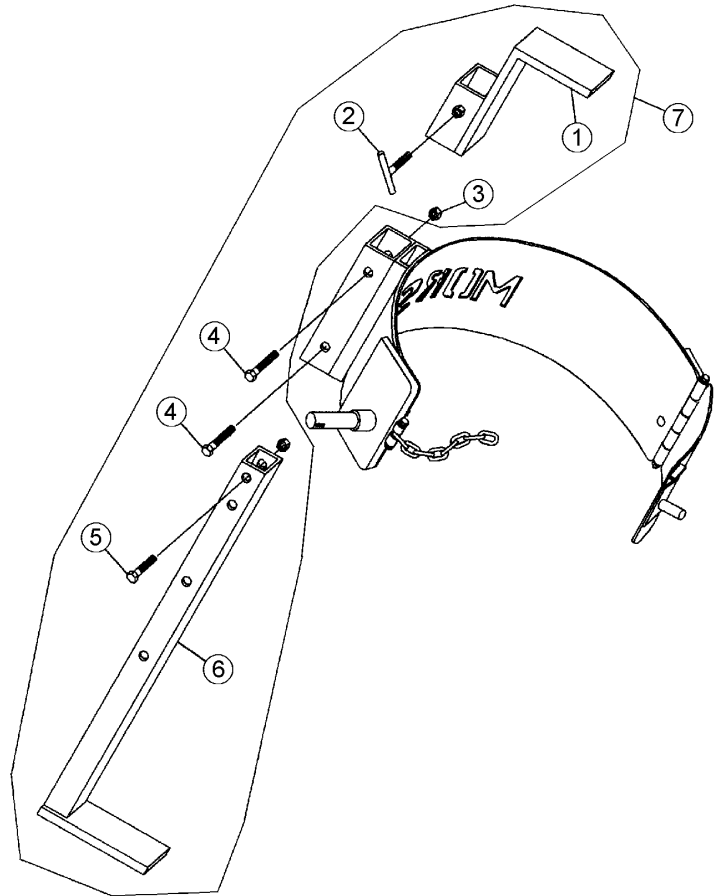


Figure 1

Plastic drum being lifted with part number 1465-P HDPS Bracket Assembly installed.

ITEM	QTY	PART #	DESCRIPTION
1	1	1371-P	TOP HOOK WELD, APS, HDPS
2	1	1372-P	TEE HANDLE, HDPS, 1-1/2"
3	3	1169-P	NUT, 3/8-16 REV HEX LOCK
4	2	1315-P	HHCS, 3/8-16 X 2-3/4 GR2
5	1	82-P	HHCS, 3/8-16 X 2-1/4 GR2
6	1	1370-P	BOTTOM BRACKET WELD, HDPS
7	1	1465-P	KIT, BRACKET ASM, HDPS