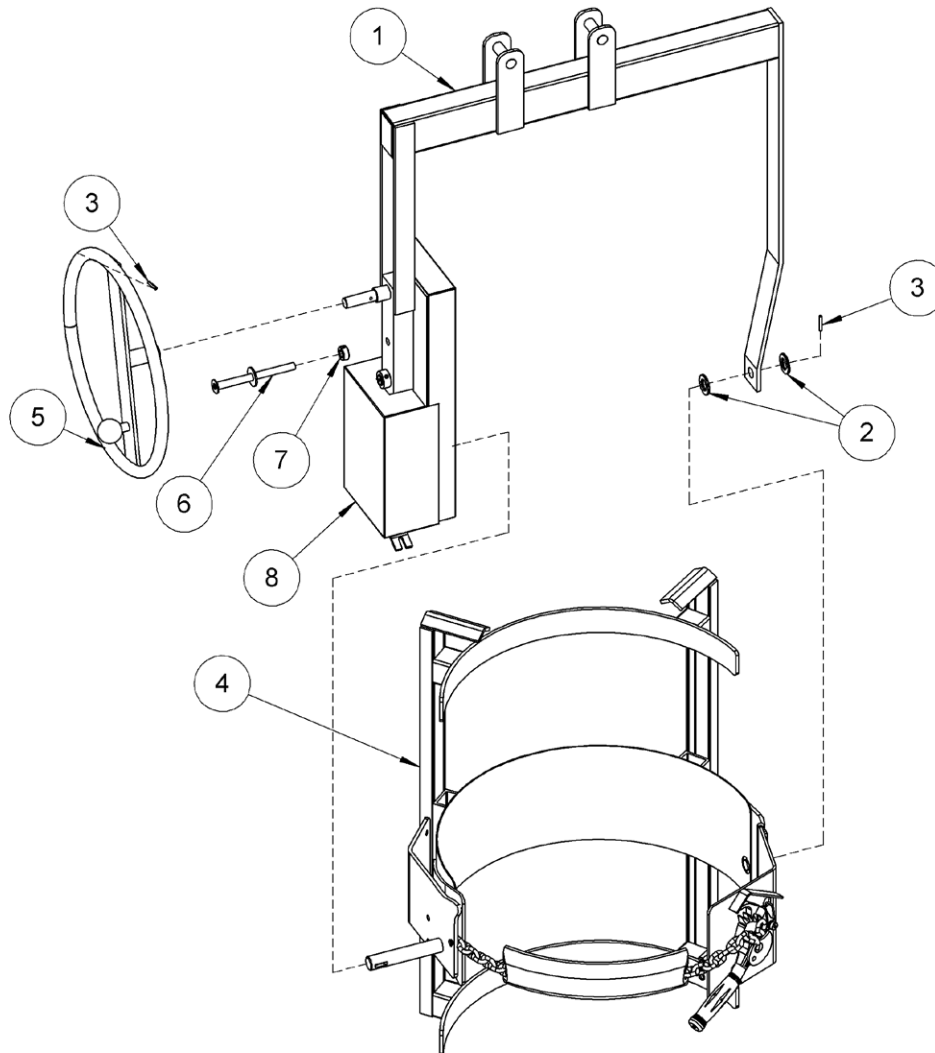
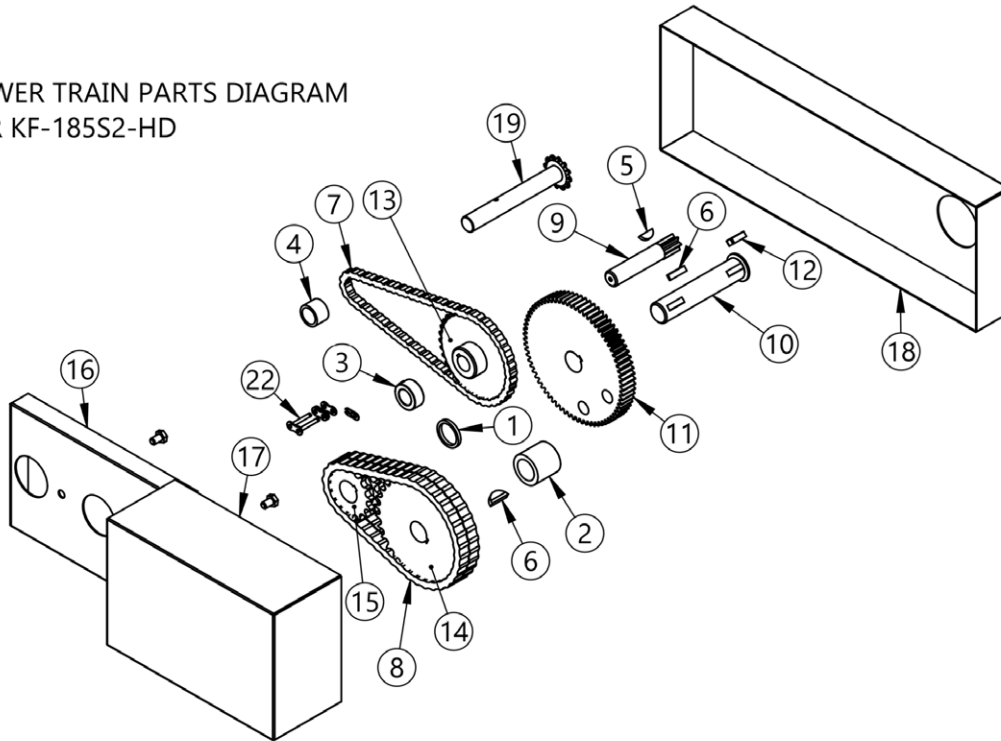


Parts List and Diagram for Morse Model KF-185S2-HD
Serial number 243706 to 283743

MORSE MODEL KF-185S2-HD

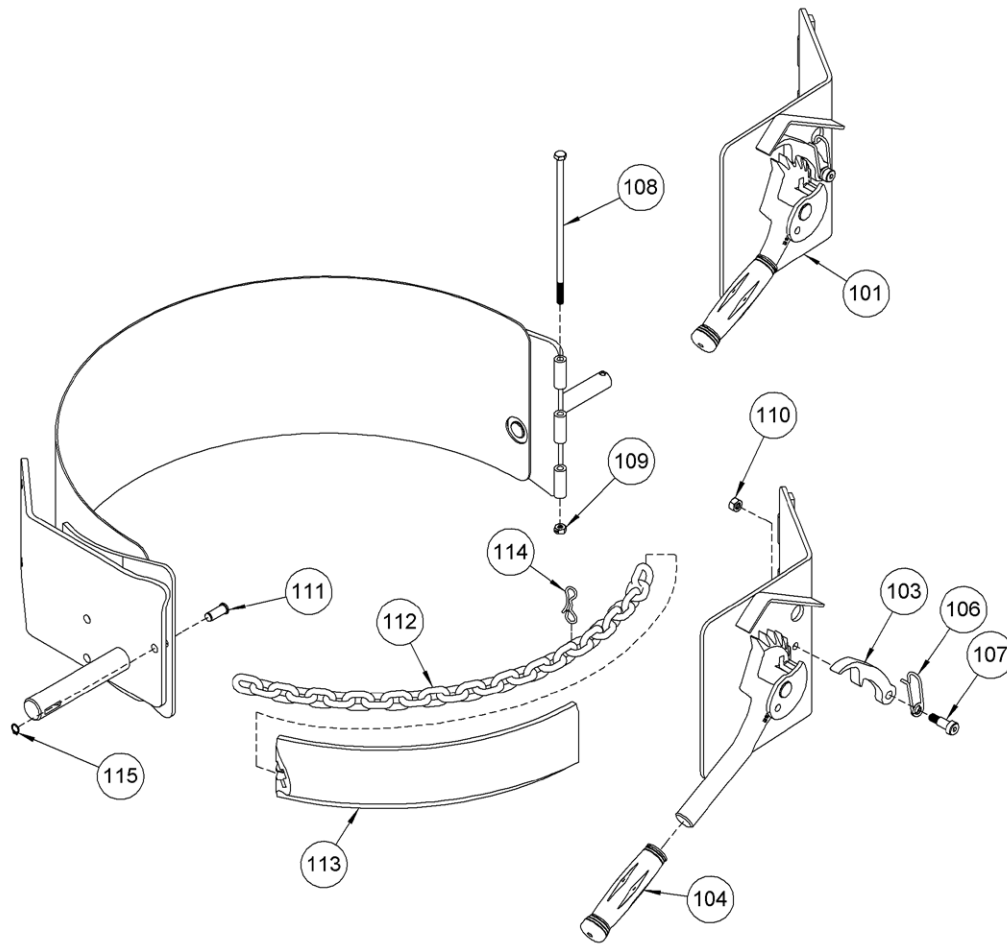


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	KF-4503SS-P	OVERHEAD YOKE WELD 185A-HDSS	1
2	55SS-P	WASHER, 3/4 SAE FL 1-1/2 OD SS	2
3	64SS-P	ROLL PIN, 3/16 X 1-1/4, SS	2
4	kf-5000-P	SS 185S-HD, KF-185 MOR	1
5	2685SS-P	HANDWHEEL, 16" SS, 3/4" BORE	1
6	101SS-P	STOP PIN, HANDWHEEL, 1/2", SS	1
7	1035SS-P	COLLAR, 1/2", SS	1
8	KF-BOM-HDSS	POWER TRAIN, U, HDSS POWER ARM	1

Parts List and Diagram for Morse Model KF-185S2-HD
Serial number 243706 to 283743POWER TRAIN PARTS DIAGRAM
FOR KF-185S2-HD

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	29SS-P	SPACER, SPUR GEAR .15", SS	1
2	4372SS-P	SPACER, HD DRIVE SHAFT 1.4" SS	1
3	15SS-P	COLLAR, 3/4" ID, SS	1
4	1411SS-P	SPACER, SHAFT W/ 12T, SS	1
5	735SS-P	KEY, WOODRUFF, SIZE 9, T304SS	1
6	736SS-P	KEY, WOODRUFF, SIZE 15, T304SS	2
7	12SS-P	CHAIN, ROLLER, #35 SS	1
8	31SS-P	CHAIN, ROLLER, #40D SS	1
9	2793-P	GEAR, PINION, 7 TOOTH, SS	1
10	1420SS-P	SHAFT, SPUR GEAR, W/ WASHER SS	1
11	2792-P	SS SPUR GEAR 72T 1" BORE, KEY	1
12	4065SS-P	KEY SS, NOTCHED, KF-185	1
13	13SS-P	SPROCKET #35 36T, 3/4" BORE SS	1
14	32SS-P	SPROCKET #40D 32T, 1" BORE, SS	1
15	30SS-P	SPROCKET #40D 16T, 1" BORE, SS	1
16	2553SS-P	COVER 1/3, SQ, 5 HOLE, HD SS	1
17	2557SS-P	COVER 1/3, SQ, NO HOLES, HD SS	1
18	2554SS-P	COVER 1/3, SQ, 1 HOLE, HD SS	1
19	3755-P	SS SHAFT W/ SS 12T SPROCKET	1
20	2385SS-P	HHCS, 5/16-24 X 1/2, SS	2
21	795SS-P	LINK, MASTER, #35 CHAIN SS	1
22	796SS-P	LINK, MASTER, #40D CHAIN SS	1

Parts List and Diagram for Morse Model KF-185S2-HD
Serial number 243706 to 283743



ITEM	QTY.	PART #	DESCRIPTION
101*	1	4214ASS-P	RATCHET HINGE CPT, MOR, SS
103	1	168SS-P	PAWL, STEEL-IT
104	1	4409-P	GRIP, HANDLE 7/8" X 4-3/4" RED
106	1	169SS-P	SPRING, PAWL, SS
107	1	170SS-P	3/8" DIA X 5/8" SHOULDER, SS
108	1	1296SS-P	HHCS, 1/4-20 X 7-1/2, SS
109	1	1518SS-P	NUT, 1/4-20 NYLON LOCK, SS
110	1	3920SS-P	NUT, 5/16-18 NYLON LOCK, SS
111*	1	4172SS-P	PIN, CINCH CHAIN, 5000M-P
112*	1	4408-P	CHAIN, CINCH, 9/32 SS, 38 LINK
113*	1	4414-P	COVER, CINCH CHAIN, FLEX PVC
114	1	4710-P	PIN, BOW TIE COTTER, MOR
115*	1	4744SS-P	SNAP RING, EXTERNAL, 3/8" SS

* Recommended spare parts.