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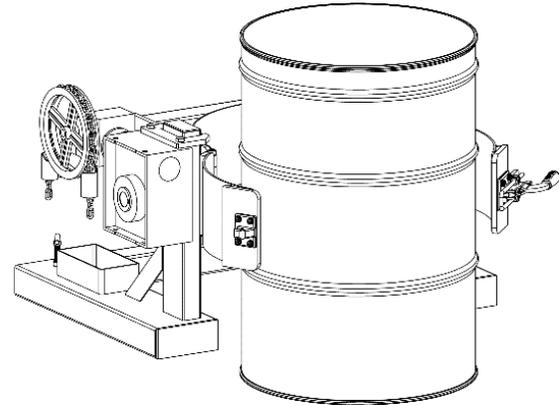
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Receiving Procedures

Every Morse drum handler is inspected prior to shipping. However, damage may be incurred during transit.

- Check for visible damage. If you choose to accept damaged freight, always sign noting the damage on the **BILL OF LADING**.
- Document the damage and have the truck driver sign. We recommend keeping a digital camera at your receiving dock for this purpose.
- Open packages expeditiously to check the condition of the goods. There is only a 24 hour window to notify the carrier of any concealed damage.
- **IMMEDIATELY REPORT ALL DAMAGE TO THE SHIPPING COMPANY!** Then you may contact Morse for assistance with your freight claim.
- Morse Manufacturing will not be held responsible for any damaged freight that is not signed for as damaged.

Delivery to non-business addresses without a loading dock result in additional freight charges. Residential delivery fees, inside delivery fees, re-delivery charges, and lift gate services will be added by the truck line, and are non-negotiable.



Limited 2 Year Warranty

Morse drum handling equipment is guaranteed against defects in workmanship or materials for **TWO YEARS** when used properly within its rated capacity. The warranty does not cover wear from normal use or damage from accident or abuse. Motors and other purchased parts carry the warranties of their manufacturers.

For warranty claims, contact your Morse Dealer to obtain a return authorization number, and for return freight advice. Return freight must be prepaid.

In all instances, liability is limited to the purchase price paid or to repairing or replacing the product. Customer assumes liability for any modifications, unauthorized repairs or parts substitution.

Safety Information

While Morse Manufacturing Co. drum handling equipment is engineered for safety and efficiency, a high degree of responsibility must be placed upon the machine operator to follow safe practices, based primarily on common sense, upon which true safety depends.

Failure to follow the safety precautions in this manual can result in personal injury or property damage. Observe the same precautions as with similar machinery where carelessness in operating or maintenance is hazardous to personnel. Carefully read the safety precautions below and throughout this manual.



DANGER - Indicates a situation which, if not avoided, will result in serious injury or death. This signal word is limited to the most extreme situations.



WARNING - Indicates a situation which, if not avoided, could result in serious injury or death.



CAUTION - Indicates a situation which, if not avoided, can result in damage to the machine.

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|  | | <p>CAUTION – Do Not Transport with Drum Raised - ALWAYS LOWER THE DRUM HOLDER TO LOWEST POSITION BEFORE TRANSPORTING. The unit can become unstable when transporting with a raised load.</p> |
| | | <p>WARNING - The Forklift-Karrier is designed to handle one drum of the types listed in Machine Description. DO NOT attempt to handle any other type of drum or object. DO NOT exceed the weight capacity of 2500 Lb. (1134 kg). Exceeding these ratings is unsafe and could result in equipment damage, excessive wear or awkward handling.</p> |
| | | <p>WARNING - Do Not Modify the Unit - Under no circumstances should any modifications be made to the Morse machinery without factory authorization. Any modifications may void the warranty. This machine was designed to perform a specific job and alterations may result in injury to operator or machine.</p> |
| | | <p>WARNING - No Loose Fitting Clothing - Wear close-fitting clothing and safety equipment appropriate to the job. Loose fitting clothing may become caught on the machinery and cause severe personal injury.</p> |
| | | <p>CAUTION - Wear Safety Shoes - Wear safety shoes with non-slip soles and hard toe protection.</p> |
| | | <p>CAUTION: DO NOT allow drum to impact on floor, ground, or dumping station, etc.</p> |
| | | <p>WARNING - This product can expose you to chemicals including barium sulfate, cobalt, titanium dioxide, and 2-methylimidazole, which are known to the State of California to cause cancer, and bisphenol-A, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov</p> |

Machine Description

Model 285XMGR Super-Duty Forklift-Karrier is designed to lift, transport, and dispense a ribbed 55-gallon (210 liter) steel drum 22.5" (57 cm) in diameter.

Maximum full-drum capacity is 2500 Lb. (1134 kg). Capacity is derated to 1250 Lb. (567 kg) for a half-full drum. Half-full rating is based on the tilt mechanism's capacity for handling an unbalanced bottom-heavy drum.

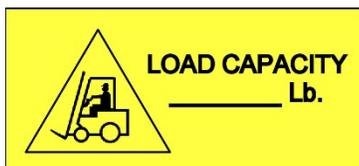


Assembly Instructions

1. Remove the chain wheel components from the small cardboard box packaged with the 285XMGR.
2. Insert 3/16 square key into the key way on the input shaft of the speed reducer.
3. Slide triangle weld onto speed reducer input shaft with the split washer facing inward as pictured in parts diagram. Slide split collar onto speed reducer input shaft and tighten both split collars.
4. Attach the chain wheel assembly onto the triangle weld with the provided bolts, nuts and washers.
5. Install speed reducer oil vent plug and check oil level as shown in the speed reducer owners manual.
6. Prior to initial use, inspect all moving parts and test rotation of chain wheel and saddle assembly. Perform necessary load test, inspections, operator training, etc.

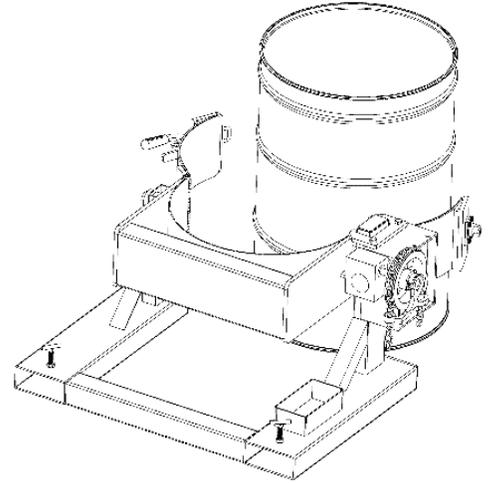
Important

1. Review the Material Safety Data Sheet(s) for the material(s) in the drum(s) and take all necessary precautions. Safety shoes, work gloves, hard hat and other personal protective devices are recommended.
2. Please read all instructions thoroughly before attempting to operate your new Morse drum handler.
3. The model 285XMGR has a maximum capacity rating of 2500 Lb. full drum and 1250 Lb. half-full drum and is designed to lift, move and pour a 55-gallon steel drum. DO NOT exceed these ratings. Exceeding these ratings or handling drums other than those mentioned above is unsafe and could result in equipment damage, excessive wear or awkward handling.
4. When loading, unloading, operating, or maintaining your MORSE drum handler, always use care and good judgment. Maintain secure footing and a firm hold. Keep hands and loose clothing away from all moving parts. Never allow anyone to be below any part of a raised drum handler or drum. Read operating instructions and review the pictures in the sales brochure before operation.
5. Because the model 285XMGR is a front-end attachment for a forklift, OSHA recommends that "... the truck (forklift) be marked to identify the attachment(s) and show the approximate weight of the truck and attachment combination at maximum elevation with load laterally centered." See center of gravity dimensions of model 285XMGR on page 5 for calculating lost load on your equipment.
6. Prior to initial use, inspect all moving parts and test rotation of chain wheel and saddle assembly. Inspect saddle assembly for proper operation. Perform necessary load test, inspections, operator training, etc.



Operating Instructions

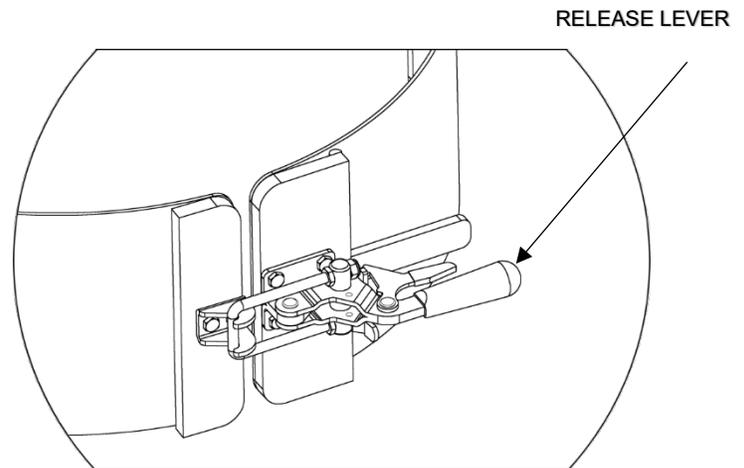
1. Before sliding forklift forks into fork tubes, adjust forks to inside spread of 25" (63.5 cm) minimum. Lock forks into position on forklift carriage.
2. Drive forklift forward to slip forks into fork tubes. Tighten tee screws to secure Forklift Karrier to forks.
3. Release cinch chain and hang loose end from upright peg on front of gear block. Swing ratchet hinge plate to open position.
4. Drive forklift with Forklift Karrier near floor level to position drum holder (saddle) band around middle of drum between ribs.



5. Drape cinch chain across front of drum and insert one link into notch on ratchet handle (shown right). Turn ratchet handle clockwise to tighten cinch chain around drum.
6. Remove pull chain from chain box on base frame and place end of loop near operator's seat.
7. Raise forks to clear floor and transport drum in vertical position to dispensing location.
8. To pour drum: pull on chain, rotating drum to angle required for dispensing. To control pouring angle of drum, pay out one side of chain and pull the other side to prevent drum from free-wheeling.
9. If Forklift-Karrier is equipped with MORStop Tilt-Brake, there is no need to hold tension on both sides of chain loop. Braking is immediate and self-actuating, without additional steps by the operator.

To add MORStop Tilt-Brake to your Forklift-Karrier, order kit for field installation (Kit 3900-P).

10. When dispensing is completed, rotate drum back to vertical and return drum. While transporting, ensure that drum is raised away from floor to prevent drum bottom from interfering with a pallet or other obstacle.

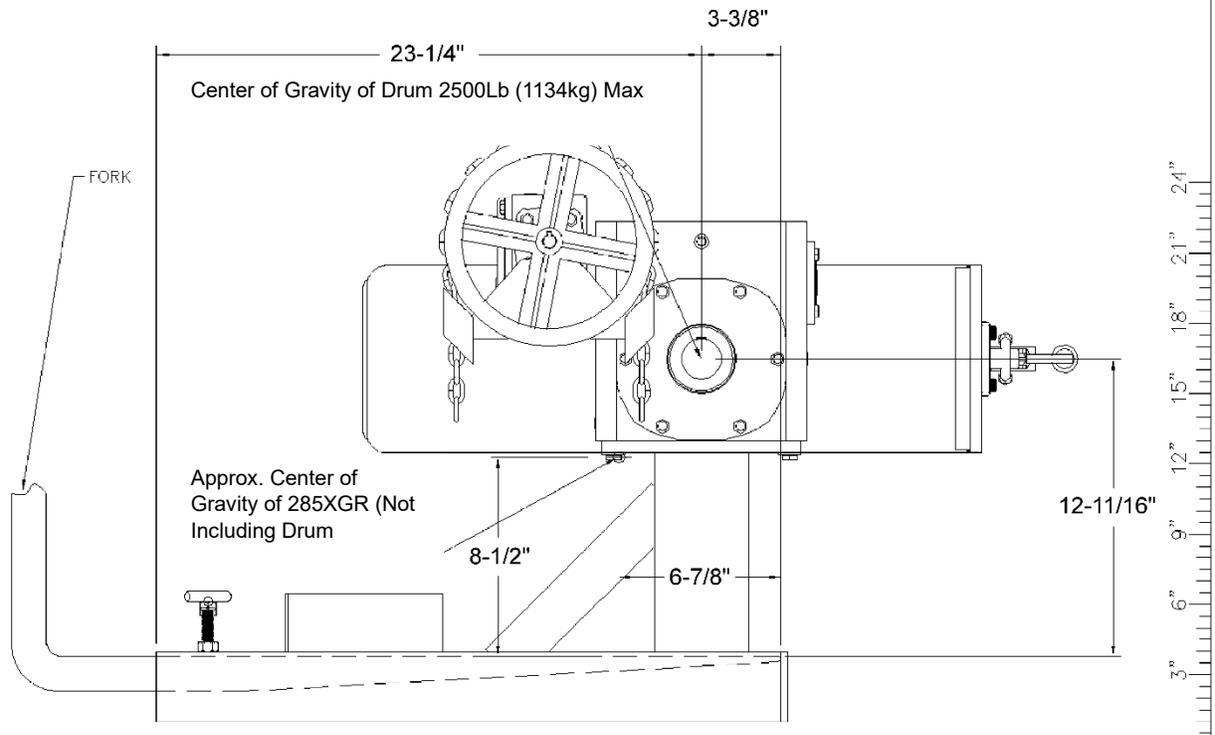


Maintenance

Periodic inspection for the general condition of structural and mechanical components is imperative for safe and efficient operation.

1. Inspect oil level in speed reducer.
2. Periodically inspect all moving parts, framework, drum holder and contact areas for signs of wear, fatigue, or loosening. Tighten, adjust, or replace parts as necessary to prevent failure and maintain proper function.
3. Oil or grease all moving parts.
4. Worn or damaged parts must be properly replaced with the correct, genuine Morse parts.

Center of Gravity Dimensions for Calculating Lost Load on Equipment



Dimensions are measured from inside of fork tube end. This will give a fixed point to which lost load data can be determined (forks must be touching this fork tube end)

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| Model 285XMGR | Net Weight 333LB | Option X03 | Subtract From Model -9Lb |
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